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this document contains the course outline for those who train to become a welder the graduate of the welder apprenticeship program is a certified journeyperson who will be able to be skilful in the fusing of metals using prescribed welding applications have a working

knowledge of the welding equipment involved with the various welding procedures comprehend drawings and develop layout patterns for projects and calculate quantities of materials have a thorough knowledge of metals arc electrodes welding gases and gas welding filler rods recognize defective welds know the cause and proper procedure for the repair of the defective area have a working knowledge of mathematics calculations pertaining to the welding trade have a working knowledge of the required codes be familiar with the work of other trades people in affiliated trades and perform assigned tasks in accordance with quality and production standards required by industry includes text from document

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it gives me great pleasure and sense of deep satisfaction to publish this book of introduction to piping fitters and welders you can learn how to make a proper pipe joint for welding or how to weld pipe pipe supports and steel structures and teach yourself to be a master of the fitter s or welder s craft with the step by step instructions learning tools and equipment a pipe fitter and welder are the tradesperson who install assemble fabricate maintain and repair mechanical piping systems pipe fitters usually begin as helpers or apprentices a pipe fitter and welder deal with industrial commercial marine piping and heating cooling systems typical industrial process pipe is under high pressure which requires metals such as carbon steel stainless steel and many different alloy metals fused together through precise cutting threading grooving bending and welding pipe fitter and welder plan and test piping and tubing layouts cut bend or fabricate pipe or tubing segments and join those segments by threading them using lead joints welding brazing cementing or soldering them together they install manual pneumatic hydraulic and electric valves in pipes to control the flow through the pipes or tubes these workers create the system of tubes in boilers and make holes in walls and bulkheads to accommodate the passage of the pipes they install pipe fitter and welder are often exposed to hazardous or dangerous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling other occupational hazards include exposure to the weather heavy lifting crushing hazards lacerations and other risks normal to the construction industry this book has proved to be a friend and guide to many pipe fitters or welders contractors and technicians working with any construction or consultants companies who are responsible for laying out assembling or installation of piping systems pipe supports applying their knowledge of construction experience following blueprints and select type and size of pipe related

materials and equipment such as supports hangers and hydraulic cylinders according to piping drawings and specifications fitter and welder are the main technical professionals who is responsible to deliver the quality job of piping work and they should have sufficient knowledge of piping engineering subject this will result in improving the general quality levels of a pipe fitter welder in this direction leading to a greater satisfaction in work this book is taking a lead in upgrading the awareness knowledge of various matters related with piping work benefiting pipe fitters and welders working in the field of piping work the total practical approach of this book explodes the statistical data on mathematics physics chemistry and engineering that even the piping engineering subject is tough and difficult to understand a general reader or beginners willing to know about the subject will find the content very easy and simple to follow i hope that the excellence of this book will be appreciated by the readers from all parts of india and abroad

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